















### If coming from South of Eugene:

	Merge onto I-5 N.
	Take EXIT 195A toward FLORENCE / JUNCTION CITY / AIRPORT.
	Take EXIT 195B toward FLORENCE / JUNCTION CITY / AIRPORT.
	Merge onto BELTLINE HWY W.
	Take the RIVER RD. exit- EXIT 8- toward SANTA CLARA.
	Turn RIGHT onto RIVER RD.
	Turn Right into Albertson's parking lot. Stay to the right past Shari's Restaurant to the Santa Clara Medical Center, soon to be Willamette Medical Center.
	End at <b>2401 River Rd</b> Eugene, OR 97404-5414, US

### If coming from North of Eugene:

	Merge onto I-5 S.
	Take EXIT 195B toward JUNCTION CITY / FLORENCE.
	Take the RIVER RD. exit- EXIT 8- toward SANTA CLARA.
	Turn RIGHT onto RIVER RD.
	Turn Right into Albertson's parking lot. Stay to the right past Shari's Restaurant to the Santa Clara Medical Center, soon to be Willamette Medical Center.
	End at <b>2401 River Rd</b> Eugene, OR 97404-5414, US

